

2K 2-1 Clearcoat CX 9200

2 Components clearcoat based on new acrylic polyurethane copolymer resin technology, specially designed to crosslink at room temperature or under low-bake conditions. It is practically recommended for performance automotive coating and to be use in clear over base system.

PROPERTIES

- User friendly, very easy application with good flow properties.
- Excellent chemical and weather resistance.
- Excellent gloss retention and non-yellowing properties.
- Can be used for overall, panel, and spot repair.
- Has excellent buffability.

PRODUCTS

CX 9200	Corium 2K 2-1 Clearcoat
CX 9201	Corium 2K 2-1 Activator
CS 6000	Corium 2K Fast Thinner
CS 6600	Corium 2K Standard Thinner
CS 6900	Corium 2k Slow Thinner



APPLICATION

Apply two coats directly over basecoat/colourcoat with 10-15 minutes flash time between coats. Upon completion, allowed 15 minutes flash before oven bake.



2 : 1 : 5-10%
MIXING RATIO

PRODUCT PREPARATION

MIXING RATIO		FAST	STANDARD	SLOW
	CX 9200	2	2	2
	CX 9201	1	1	1
	CS 6000	5-10%	-	-
	CS 6600	-	5-10%	-
	CS 6900	-	-	5-10%
SPRAY EQUIPMENT	FEED	FLUID TIP	SPRAY DISTANCE	
	Gravity	1.4-1.6mm	15-20mm	
	Suction	1.6-1.8mm	15-20mm	
	HVLP	1.3-1.5mm	10-15mm	
	Pressure	1.0-1.2mm	15-20mm	
SPRAY PRESSURE	Gravity feed	: 1.8 - 2.5 bar		
	Suction feed	: 1.8 - 2.5 bar		
	HVLP	: 0.65 bar at nozzle		
	Pressure feed	: 1.8 - 2.5 bar		
FLASH TIME				
DRY FILM THICKNESS				

SAFETY INSTRUCTIONS

1. Keep container tightly closed in a well ventilated place. Keep away from sources of ignition - No Smoking.
2. Do not breathe vapour, avoid contact with skin and eyes.
3. During spraying, wear suitable air-fed respiratory equipment.