

Fast 2K Primer CP 8600

CP 8600 is a 2-component high solid primer based on acrylic copolymer resin technology specially designed for high performance automotive refinishing. Its fast-dry properties allows for sanding after 1 hour while 30% air dry.

PROPERTIES

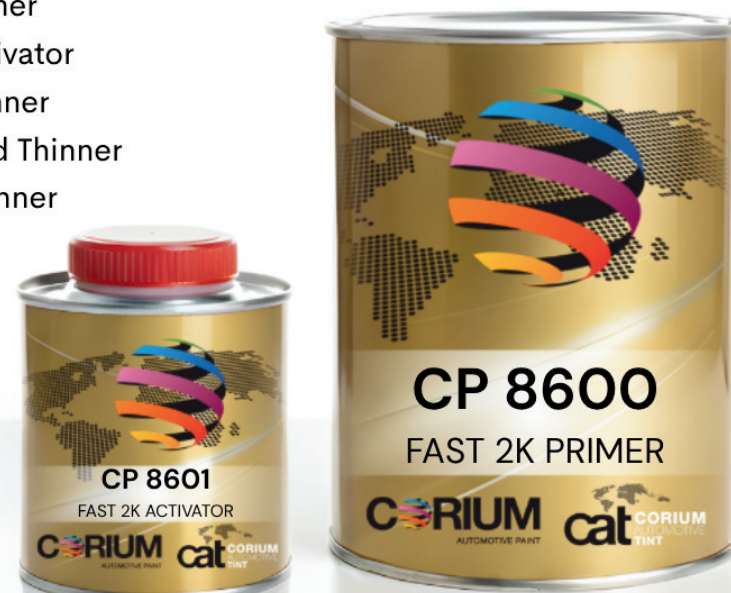
- User friendly, fast drying and very easy application.
- Very good filling and hiding.
- Can be used for panel and spot repair.
- Suitable for all type of topcoats.
- Excellent in wet and dry sanding.

SUBSTRATES

- Bare metal, steel, galvanised steel.
- Sanded polyester putty or bodyfiller.
- Original finishes and cured repaired finishes.
- Plastic treated with adhesion promoter.

PRODUCTS

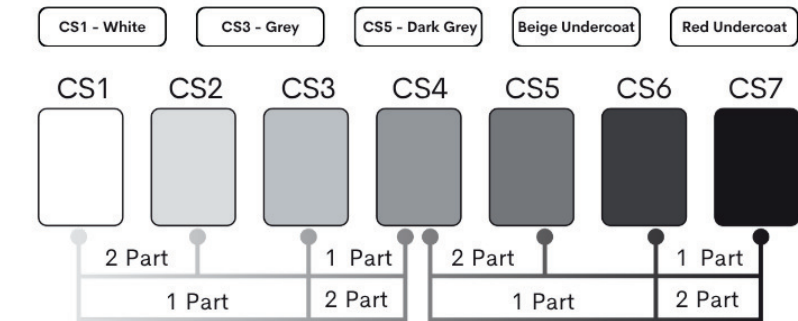
- CP 8600** Corium Fast 2K Primer
CP 8601 Corium Fast 2K Activator
CS 6000 Corium 2K Fast Thinner
CS 6600 Corium 2K Standard Thinner
CS 6900 Corium 2k Slow Thinner



COLOR SHADE

CP 8600 offers various colour shades for the most economical finishes. With the correct use of colour shades, 20% to 30% in cost savings can be achieved due to the minimal number of coats needed. The right colour shade also helps in better topcoat coverage while minimising basecoat thickness.

- CP 8600 CS 1 - White
- CP 8600 CS 4 - Grey
- CP 8600 CS 7 - Black



PRODUCT PREPARATION



MIXING RATIO

	FAST	STANDARD	SLOW
CP 8600	4	4	4
CP 8601	1	1	1
CS 6000	1-2	-	-
CS 6600	-	1-2	-
CS 6900	-	-	1-2



2 HRS

POT OF LIFE AT 30°C



DIN 4: 16-18s
FORD 4: 16-18s
AFNOR 4: 18-20s

SPRAY VISCOSITY @30°C



10 mins
between COATS

10 mins
before BAKE

FLASH TIME



1HR@30°C
Oven Bake
30mins@60°C

DRYING TO SAND



SPRAY EQUIPMENT

FEED	FLUID TIP	SPRAY DISTANCE
Gravity	1.4-1.6mm	20-30mm
Suction	1.6-1.8mm	20-30mm
HVLP	1.3-1.5mm	15mm
Pressure	1.0-1.2mm	20-30mm



SPRAY PRESSURE

Gravity feed : 1.5 - 2.5 bar

Suction feed : 1.5 - 2.5 bar

HVLP : 0.65 bar at nozzle

Pressure feed : 1.5 - 2.5 bar



1-2

AMOUNT OF COATS



80-90 µm

DRY FILM THICKNESS

SAFETY INSTRUCTIONS

1. Keep container tightly closed in a well ventilated place. Keep away from sources of ignition - No Smoking.
2. Do not breathe vapour, avoid contact with skin and eyes.
3. During spraying, wear suitable air-fed respiratory equipment.