

PP Primer CP 8500 & CP 8550

PP Primer is a chlorinated polyolefin adhesion promoter use as an adhesion promoter on uncoated plastics such as polypropylene(PP), thermoplastic olefin (TPO), or other polypropylene-based substrates.

PROPERTIES

- Ready for direct use on degreased, uncoated plastic.
- Excellent gasoline and humidity resistance.
- Transparent sealer with excellent adhesion on plastic car parts.
- Fast-drying.

SUBSTRATES

- Plastic such as PP, PC, ABS, PVS and New plastic body parts that are uncoated.

PRODUCTS

CP 8500 Corium PP Primer

CP 8550 Corium Grey PP Primer



APPLICATION

Clean substrates with CS 6700 Degreaser/Wiping Solvent. PP Primer is ready to use. Apply to the substrate at a thickness of 2.5 - 4.5µm. Air dry for approximately 5 minutes, then apply the topcoat as soon as the primer is dry.

Color : Clear/Transparent



Color : Grey



PRODUCT PREPARATION



MIXING RATIO

Product is ready for use



NOT APPLICABLE

POT OF LIFE AT 30°C



NOT APPLICABLE

SPRAY VISCOSITY @30°C



5 mins between COATS
5 mins before topcoating

FLASH TIME



5 MINS

DRYING TIME @30°C



SPRAY EQUIPMENT

	FEED	FLUID TIP	SPRAY DISTANCE
Gravity	1.4-1.6mm	15-20mm	
Suction	1.6-1.8mm	15-20mm	
HVLP	1.3-1.5mm	10-15mm	
Pressure	1.0-1.2mm	15-20mm	



SPRAY PRESSURE

Gravity feed	: 1.5 - 2.5 bar
Suction feed	: 1.5 - 2.5 bar
HVLP	: 0.65 bar at nozzle
Pressure feed	: 1.5 - 2.5 bar



1-2

AMOUNT OF COATS



2.5-4.5 µm

DRY FILM THICKNESS

SAFETY INSTRUCTIONS

1. Keep container tightly closed in a well ventilated place. Keep away from sources of ignition - No Smoking.
2. Do not breathe vapour, avoid contact with skin and eyes.
3. During spraying, wear suitable air-fed respiratory equipment.